

## The Effect of Adding Soaked Sweet Lupine and Chickpea Flour on Physical and Chemical Properties of Cake.

Abdel-Gawwad, A. I.<sup>1</sup>; Rania E. El-Gammal<sup>1</sup>; E. A. Abdelrasoul<sup>2</sup> and B. A. Barakat<sup>2</sup>

1. Food Industries Dept., Fac. of Agric., Mansoura Univ.

2. Food Technology Res. Inst., Agric. Res. Center, Giza, Egypt.



### ABSTRACT

Pan cake was prepared by replacing wheat flour with both of soaked sweet lupine and chickpea flour at the levels of 10, 15, 20% and mixture from both of them at the ratio of (1:1). Ten processed cake samples were sensory evaluated. Results indicated that cake samples which prepared by 20% soaked sweet lupine, 20% soaked chickpea, 10% soaked chickpea, 10% soaked sweet lupine +10% soaked chickpea and control samples recorded the highest score for color, taste, odour, texture, appearance and overall acceptability, so these samples were selected for different chemical and physical analysis. Results for chemical properties showed that crude protein being 22.38, 18.15, 16.38 and 20.64%, crude fat 27.19, 28.55, 27.91 and 27.15%, total carbohydrate 48.97, 51.37, 35.85 and 50.37% and ash content 1.46, 1.93, 1.86 and 1.48% for abovementioned selected prepared cake samples, respectively. Texture profile analysis showed that replacement of wheat flour by both of soaked sweet lupine and chickpea flour decrease firmness, gumminess, chewiness and resilience of processed cake samples, also replacement of wheat flour with soaked sweet lupine and chickpea flour decrease the freshness period of processed cakes. Finally, from obtained results, it could be concluded that replacement of wheat flour by soaked sweet lupine and chickpea flour increase protein and minerals content in processed cake samples. Soaked sweet lupine and chickpea flour could be uses as a good source of natural antioxidants, especially phenolic compounds.

**Keywords:** Soaked sweet lupine flour, soaked chickpea flour, cake, texture, antioxidants and phenolic compounds.

### INTRODUCTION

Beginning of modern civilization, consumption of various bakery and confectionary products is the demand of time due to change in food habits of the people. Cake one of the relished and palatable baked products prepared from wheat flour, sugar, oil, baking powder, egg and orange.

Cake prepared by the replacement of wheat flour with some legumes flour such as sweet lupine and chickpeas flour for nutritionally balanced cake. Sweet lupine is an economically and agriculturally valuable plant and a good source of proteins, fat, dietary fiber, minerals and vitamins (Martinez-villaluenga *et al.*, 2006 and Gulewicz *et al.*, 2008). Chickpea is one of the most important legume crops in the world, with a world production of 10.4 million tons (FAO/STAT, 2011). Chickpea are valuable source of calories, protein, minerals, fibers and minor component of potential health benefits (Vega *et al.*, 2010). Sweet lupine and chickpea seeds consider as hypoglycemic foods which decrease blood glucose levels and hypocholesterolemic foods which decrease levels of cholesterol in blood (El-Hadidy, 2009).

It has a high amount of unsaturated fatty acids, especially oleic and linoleic.

Sweet lupine and chickpea flour, with their protein content, minerals and fiber contents are ideal ingredient for improving the nutritional value and quality of cakes.

This research was aimed to study the effect of partial replacement of wheat flour by soaked sweet lupine and chickpea flour on chemical, physical properties and quality of pan cakes.

### MATERIALS AND METHODS

#### Materials:

#### sweet lupine and chickpeas:

sweet lupine Giza 1 (*Lupinus albus* L.) and chickpea Giza 1 (*Cicer arietinum* L.) were obtained

from Agricultural Res. Center, Crops field Institute, Kafr El-Sheikh City, Egypt, season (2013).

#### Other ingredients:

Wheat flour (72%), sunflower oil, sugar, eggs, baking powder and orange, were obtained from local market of Kafr El-Sheikh City, Egypt.

#### Methods:

#### Preparing of soaked sweet lupine and chickpea seeds:

Both of sweet lupine and chickpea seeds were cleaned, removed foreign matters by hand picking followed by sieving. Seeds were soaked in tap water with (1:10 w/v) for 12 hours at 25°C. (El-Hadidy, 2009).

Soaked seeds were dried in oven (Mechanical Dehydrator, HI-Tech Equipments, India) at 60°C for 24 hours, then milled using a laboratory electronic mill (BRAUN, Model 2001 DL, Germany). (Lattanzio *et al.*, 1989). After that dried sweet lupine and chickpeas flour were kept in polyethylene bags at room temperature until used

#### Formulation of cake samples using different ratios of sweet lupine and chickpea flour:

The basic formulation of pan cake and composite of flour cakes are outlined in Table (1).

#### Cake processing:

Cake samples were prepared by replacing wheat flour with different levels of composite flour in the basic formulation of cake (Table 1) as described in the methods of A.A.C.C. (2002). Wheat flour, soaked sweet lupine or chickpea flour, whole fresh eggs, baking powder, oil and orange were mixed in mixing machine for 20 min using a mixture at low speed (145 rpm). Prepared mixtures were poured into circular baking pans with diameters of 22-24 cm and a depth of 5-6 cm backed in an automatic oven at 170-190°C for 25-35 min. Baked cakes were removed immediately and left to cool for 1-1.5 hr at room temperature. Then packaged in polyethylene bags until further evaluation and analysis were carried out.

**Table (1): Formulation of different cake samples (100 g flour basis)**

Ingredient (g)	Control		Formula %							
	No.1	No.2	No.3	No.4	No.5	No.6	No.7	No.8	No.9	No.10
Wheat flour	100	80	85	90	80	85	90	80	85	90
S.S.L.F.*	0	20	15	10	0	0	0	0	0	0
S.C.F.**	0	0	0	0	20	15	10	0	0	0
S.S.L.F.+ S.C.F.	0	0	0	0	0	0	0	10+10	7.5+7.5	5+5
Sugar	55	55	55	55	55	55	55	55	55	55
Oil	57	57	57	57	57	57	57	57	57	57
Baking powder	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6	3.6
Egg	10	10	10	10	10	10	10	10	10	10
Orange	50	50	50	50	50	50	50	50	50	50

\*S.S.L.F.: soaked sweet lupine flour \*\*S.C.F.: soaked chickpea flour.

#### Gross chemical composition:

Moisture, ash and crude fat were determined according to A.O.A.C. (2000).

Crude protein was estimated by determining the total nitrogen content using micro-kjeldahl method according to the A.O.A.C. (2000). Crude protein was calculated by multiplying total percentage of nitrogen by factor (5.7)

Total carbohydrates was calculated by subtracting the differences from initial weight of the sample according to James (1995) as follows:

**Total carbohydrates % = 100- [% crude protein + % crude fat + % ash on dry weight basis].**

Gross chemical composition were determined at Agricultural Res. Center, Food Technology Res. Institute, Kafr El-Sheikh City, Egypt.

#### Determination of phenolic compounds:

Phenolic compounds were determined by (HPLC) according to the method of Goupy *et al.* (1999) at Agric. Res. Cent., Food Technol. Res. Inst., Giza, Egypt as follows: 5 g of sample were mixed with methanol and centrifuged at 1000 rpm for 10 min and the supernatant was filtered through a 0.2 Mm Millipore membrane filter then 1-3 mL was collected in a vial for injection into HPLC Agilent 1200 series equipped with auto-sampling injector, solvent degasser, ultraviolet (UV) detector set at 330 nm and quaternary HP pump (series 1100). The column temperature was maintained at 35°C. Gradient separation was carried out with methanol and acetonitrile as mobile phase at flow rate of 1 ml/min. Phenolic acid standard from Sigma Co. were dissolved in a mobile phase in injected into HPLC. Retention time and peak area were used to calculation of phenolic compounds concentration by the data analysis of HEWLETT Packard Software.

#### Staling of cake samples:

Cake samples, were tested by alkaline water retention capacity determination, according to the method of Yamazaki (1953) as modified by Kitterman and Rubenthaler (1971). Five grams of each formula (placed into dry plastic centrifuge tube of 50 ml capacity), 25 ml of NaHCO<sub>3</sub> solution (8.4 g sodium bicarbonate dissolved in 1 liter of distilled water) were added. The tube was stoppered and shaken until all meal was wet, then the mixture was left for 20 minute with shaking every 5 minutes. The contents were then centrifuged at 2500 rpm for 15 minutes. The supernatant was decanted and the precipitate was left for 10

minutes at 45°C (to get rid of free water). The experiment was duplicated and average gain of the two runs was recorded to give the alkaline water retention capacity in percent.

The method used for fresh cake samples at zero time, then cake samples were stored for (2) and (4) days at room temperature.

#### Texture profile analysis:

Physical properties were recorded by texture profile analyzer.

Texture measurements of samples were carried out with universal testing machine (Cometech, Btype, Taiwan) provided with software. 35 mm diameter compression disc was used. Two cycles were applied, at a constant cross head velocity of 1 mm/s, to 30-50% of sample depth, then returned.

From the resulting force-time, i.e. firmness (N), gumminess (N), chewiness (N), adhesiveness (N.S), cohesiveness, springiness and resilience were calculated from the TPA graphic. according to Bourne (2003). at Food Technology Res. Inst., Agric. Res. Center, Giza, Egypt.

#### Sensory evaluation of cake samples:

Organoleptic test was determined according to Twillman and White (1988). Cake samples were served to panel test of (10) judges to evaluate color, odour, taste, texture, appearance and overall acceptability using hedonic scale from (10) to (1) as described by Smith *et al.* (1973).

Cake samples were organoleptically evaluated at Food Technology Res. Inst., Kafr El-Sheikh City, Egypt.

#### Statistical analysis of sensory evaluation of cake samples:

Data were analyzed using SPSS by one way analysis of variance (ANOVA). A multiple comparison of treatment means was performed by Duncan's new multiple range test according to Steell and Torrie (1980), significance of the differences was defined as P<0.05.

## RESULTS AND DISCUSSION

#### Chemical composition of sweet lupine and chickpea flour (on dry weight basis):

Chemical composition of two legumes soaked sweet lupines and chickpeas flour were studied. Results found in Table (2) revealed that soaked sweet

lupine and soaked chickpea flour can be considered as rich source for crude protein which contained 23.60 and 11.70 % respectively.

In addition it could be noticed that moisture content was 12.23% in soaked sweet lupine and 11.54% in soaked chickpea flour . The results showed that total carbohydrates was higher in soaked chickpea flour

(66.09%), while soaked sweet lupine flour contained 48.02 %. Mean while crude fat were 12.63 and 8.26 % in soaked sweet lupine and soaked chickpea flour respectively , finally ash are recorded 3.52 % in soaked sweet lupine flour and 2.41 % in soaked chickpea flour. These results were nearly in accordance with Allam (2001) and Erbas *et al.* (2005).

**Table (2): Chemical composition of soaked sweet lupine and soaked chickpea flour.**

Components %	Soaked sweet lupine flour	Soaked chickpea flour
Moisture	12.23	11.54
Crude fat	12.63	8.26
Crude protein	23.60	11.70
Ash	3.52	2.41
Total carbohydrate *	48.02	66.09

\*Total carbohydrate was calculated by difference

**Phenolic compounds of soaked sweet lupine and chickpea flour (on dry weight basis):**

High-performance liquid chromatography (HPLC) used for separation and identification of phenolic compounds in both types of the two legumes (soaked sweet lupine and chickpea flour). It was contained 22 phenolic compounds.

Phenolic compounds composition of soaked sweet lupine and soaked chickpea flour were presented in Table (3).The results cleared that soaked sweet lupine and soaked chickpea flour are a good source for phenolic compounds especially; syringic, catechol, epicatechin, P.OH benzoic, benzoic, salicylic and pyrogallol.

**Table (3): Identification of phenolic compounds of soaked sweet lupine and soaked chickpea flour (mg/100g).**

Phenolic compounds	Soaked sweet lupine flour (mg/100g)	Soaked chickpea flour (mg/100g)
Syringic	47233.88	33419.98
Gallic	22.08	191.00
Pyrogallol	1215.66	11284.90
4-Aminobenzoic	385.04	1793.89
Protocatechuic	260.69	1685.07
Catechin	567.37	722.76
Chlorogenic	85.47	329.97
Catechol	3947.36	431.05
Epicatechin	1753.33	862.56
P.OH.benzoic	12079.33	349.01
Caffeic	128.03	72.24
Vanillic	196.54	100.59
p-Coumaric	774.57	238.18
Ferulic	106.13	89.07
Iso-ferulic	302.64	93.32
Ellagic	224.76	201.64
A-coumaric	749.96	39.42
Benzoic	2098.69	271.53
Salicylic	2005.46	162.94
Coumarin	35.45	120.59
Cinnamic	13.20	41.04

Data showed that soaked sweet lupine flour contain high levels of syringic (47233.88 mg/100 g), followed by P.OH benzoic (12079.33 mg/100 g), catechol (3947.36 mg/100 g) and benzoic (2098.69 mg/100 g). On the other hand, soaked sweet lupine flour have lower levels of vanillic (196.54 mg/100 g), caffeic (128.03 mg/100 g), chlorogenic (85.47 mg/100 g) and ferulic (106.13 mg/100 g). Also, it contains trace of gallic, coumarin and cinnamic, while soaked chickpea flour contain higher amount of syringic (33419.98 mg/100 g), followed by pyrogallol (11284.9 mg/100 g), 4-amino benzoic (1793.89 mg/100 g), and protocatechuic (1685.07 mg/100 g), and lower levels of

catechin (722.76 mg/100 g), catechol (431.05 mg/100 g), P.OH.benzoic (349.01 mg/100 g), and gallic (191 mg/100 g), beside, it contains trace of cinnamic, A-coumarin, ferulic, iso-ferulic ,vanillic and caffeic.

Most of these compounds are widely distributed in nature and have been shown to possess antioxidative properties (Partt and Hudson. 1990, Ho *et al.* 1992 and Kanner *et al.*, 1994). The presence of phenolic hydroxyl groups increases the antioxidative activity of phenolic acids, while methoxylation of hydroxyl groups causes a decrease in its activity (Marinova and yanishlieva 1992)

**Sensory evaluation of processed cake samples with different ratios of soaked sweet lupine and chickpea flour:**

The influence of replacing wheat flour with soaked sweet lupine and chickpea flour at the levels of 10, 15, 20% and mixture between them at (1:1) were statistically analyzed and illustrated in Table (4).

Processed cake samples were sensory evaluated for different properties namely color, taste, odour, texture, appearance and overall acceptability.

Mean score of color, taste, odour, texture, appearance, overall acceptability and total score preference were presented in Table (4).

Data showed that the highest scores being 9, 8.8, 8.6, 8.7, 8.6 and 9 for color, taste, odour, texture, appearance and overall acceptability, respectively were recorded for cake sample No.1 followed by processed cake samples No. 5, 8, 2, 7 and 6.

While other cake samples, namely No. 3, 4, 9 and 10 recorded the lowest scores for the same properties.

**Table (4): Sensory evaluation of processed cake samples with different ratios soaked sweet lupine and chickpea flour:**

No.	Treatment	Color (10)	Taste (10)	adour (10)	Texture (10)	Appearance (10)	Overall Acceptability (10)	Total
1	Control	9± 0.94 a	8.8± 0.79 a	8.6± 0.84 a	8.7± 0.95 a	8.6± 0.84 a	9± 0.82 a	52.7± 0.60 a
2	20% soaked sweet lupine flour	7.3± 0.82 bc	7.4± 1.26 ab	7.8± 1.23 ab	7.5± 0.85 b	7.5± 0.97 bc	7.8± 0.63 b	45.3± 0.77 bc
3	15% soaked sweet lupine flour	7± 1.05 c	7± 1.25 bc	6.9± 1.37 bc	7± 1.25 bc	7.1± 1.10 bcd	7.2± 1.23 bc	42.2± 1.08 bcd
4	10% soaked sweet lupine flour	7.3± 0.82 bc	7.2± 0.79 bc	6.6± 1.17 c	6.9± 0.74 bc	6.8± 0.79 cd	6.8± 0.79 bc	41.6± 0.68 cd
5	20% soaked chickpea flour	8± 0.82 b	7.9± 0.56 ab	7.8± 0.92 ab	7.9± 0.74 ab	7.7± 0.67 bc	7.8± 0.92 b	47.1± 0.56 b
6	15% soaked chickpea flour	7.5± 0.71 bc	7.5± 1.08 bc	7.2± 0.92 bc	7.2± 1.32 bc	7.3± 0.67 bcd	7.6± 0.84 b	44.3± 0.63 bc
7	10% soaked chickpea flour	7.6± 0.7 bc	7± 0.82 bc	7.3± 0.82 bc	7.6± 1.07 b	7.4± 0.52 bc	7.5± 0.70 b	44.4± 0.59 bc
8	10% soaked sweet lupine flour ± 10% soaked chickpea flour	8± 1.05 b	7.5± 1.43 bc	7.8± 1.23 ab	7.9± 0.87 ab	7.8± 1.13 ab	7.8± 1.13 b	46.8± 1.01 b
9	7.5% soaked sweet lupine flour ± 7.5 soaked chickpea flour	6.8± 1.13 c	6.6± 1.65 c	6.7± 1.16 c	6.4± 1.58 c	6.4± 1.43 d	6.5± 1.58 c	39.4± 1.20 d
10	5% soaked sweet lupine flour ± 5% soaked chickpea flour	7.4± 0.84 bc	7.4± 0.97 bc	7.6± 0.70 ab	6.8± 1.03 bc	7.0± 1.05 bcd	7.4± 0.84 bc	43.6± 0.74 bcd

Values followed by the same letter in column are not significantly different by Duncan’s multiple range test (P<0.05).

From Table (4), no significant differences were observed among samples No. 5 and No. 8 in color, taste, odour, texture, appearance, overall acceptability and total score at P<0.05. Also, there were no great significantly differences between samples No. 2 and 7 at P<0.05. Generally, processed cake samples No. 1,5, 8, 2, 7 which recorded the highest score for color, taste, odour, texture, appearance and overall acceptability were selected and packaged in polyethylene bags until subsequent analysis.

**Chemical composition of processed cake samples with different ratios of soaked sweet lupine and chickpea flour (% on dry weight basis):**

Chemical composition of processed cake using sweet lupine and chickpea flour were presented in Table (5).

Data in Table (5) indicated that moisture content of the control sample was 42.76%. The percentages of moisture were 41.87, 39.39, 40.86 and 40.65% for processed cake samples No. 1, 2, 3, and 4, which contained 20% soaked sweet lupine, 20% soaked

chickpea, 10% soaked chickpea and 10% soaked sweet lupine + 10% soaked chickpea, respectively.

Crude fat content of control sample being 22.52%, while 27.19, 28.55, 27.91 and 27.15% were recorded for processed cake samples No. 1, 2, 3 and 4, respectively.

The ash content of control sample was 1.30% ,while there were no observed differences in ash content of processed cake samples No. 1, 2, 3 and 4 being 1.46, 1.93, 1.86 and 1.48%, respectively.

Results in Table (5) also indicated that control cake sample which contained 100% wheat flour have 15.07% crude protein, comparing with other processed cake samples No. 1, 2, 3 and 4 being 22.38, 18.15, 16.38 and 20.64% , respectively.

Total carbohydrates were high in control cake sample (61.11%), comparing with processed cake samples No. 1, 2, 3, and 4 being 48.97, 51.37, 35.85 and 50.37%, respectively, naturally due to the high wheat flour content in control sample.

**Table (5): Gross chemical composition of processed cake samples with different ratios of soaked sweet lupine and chickpea flour (% on dry weight basis).**

Chemical constituents	Control sample	Processed cake using sweet lupine and chickpea flour.			
		No. (1)	No. (2)	No. (3)	No. (4)
Moisture (%)	42.76	41.87	39.39	40.86	40.65
Crude fat (%)	22.52	27.19	28.55	27.91	27.15
Ash (%)	1.30	1.46	1.93	1.86	1.48
Crude protein (%)	15.07	22.38	18.15	16.38	20.64
*Total carbohydrates (%)	61.11	48.97	51.37	35.85	50.37

No.(1): 20% soaked sweet lupine flour

No. (2): 20% chickpea flour

No. (3): 10% soaked chickpea flour

No. (4): 10% soaked sweet lupine flour + 10% soaked chickpea flour

\* Total carbohydrates was calculated by differences.

On the other hand, obtained results revealed that replacing wheat flour with soaked sweet lupine and chickpea flour increased crude fat, ash contents and crude protein content, while total carbohydrates decreased in processed cake samples comparing with control sample.

The results showed that replacing wheat flour with soaked sweet lupine flour at the level of 20% increased protein content to 22.38% when compared with those cake samples replacing wheat flour with soaked chickpea flour at the same level (18.15%), this may be due to soaked sweet lupine which have high content of

crude protein in comparing with soaked chickpea flour. These results are in agreement with those obtained by Rahut *et al.* (2012).

**Physical properties of processed cake samples with different ratios of soaked sweet lupine and chickpea flour:**

The effect of replacement wheat flour with soaked sweet lupine and chickpea flour on physical properties of processed cake samples such as firmness, cohesiveness, chewiness, springiness and resilience which recorded by texture profile analyzer was presented in Table (6).

**Table (6): Physical properties of processed cake samples with different ratios of soaked sweet lupine and chickpea flour.**

Properties (N)	Control sample	Processed cake using sweet lupine and chickpea flour			
		No. (1)	No. (2)	No. (3)	No. (4)
Firmness	1.37	1.18	0.93	1.18	1.08
Cohesiveness	0.649	0.326	0.535	0.516	0.365
Gumminess	0.888	0.385	0.498	0.609	0.394
Chewiness	0.624	0.167	0.282	0.364	0.170
Springiness	0.702	0.435	0.566	0.599	0.430
Resilience	0.409	0.183	0.277	0.319	0.235

No.(1): 20% soaked sweet lupine flour

No. (2): 20% chickpea flour

No. (3): 10% soaked chickpea flour

No. (4): 10% soaked sweet lupine flour + 10% soaked chickpea flour

N. : Newton

The results cleared that control cake sample was higher in all physical properties parameters than other processed cake samples (No. 1, 2, 3 and 4).

Control cake sample recorded 1.37 ,0.649 ,0.888 ,0.624 ,0.702 and 0.409 (N) for firmness ,cohesiveness, Gumminess, chewiness, springiness and resilience , respectively.

On the other hand, there is no clear differences were recorded between processed cake samples No. 1, 2, 3, and 4 for all physical properties.

Firmness of processed cake samples No. 1, 2, 3, and 4 were 1.18, 0.93, 1.18 and 1.08 (N), and cohesiveness were 0.326, 0.535, 0.516 and 0.365 (N), while Gumminess were 0.385, 0.498, 0.609 and 0.394 (N), also Chewiness were 0.167, 0.282, 0.364 and 0.170 (N). Springiness were 0.435, 0.566, 0.599, and 0.430 (N) and resilience were 0.183, 0.277, 0.319 and 0.235 (N), respectively. These results were nearly in accordance with those given by Yousif and Saffa (2014).

**Staling rate% of processed cake samples with different ratios of soaked sweet lupine and chickpea flour:**

Table (7) showed the effect of replacing wheat flour with both of soaked sweet lupine and chickpea flour on staling rate % of cake samples at zero time and cake samples stored for 2 and 4 days at room temperature.

From Table (7) control cake sample exhibited the highest freshness values during storage period comparing with other processed cake samples.

Processed cake samples No.1 and 3 showed the highest freshness values and highest staling rate % compared with other processed cake samples.

Data in the same table indicated that staling rate % of control sample and different processed cake samples No. 1, 2, 3, and 4 were decreased prolonged storage periods.

Data showed that staling rate % of control cake sample at zero time, after 2 days and after 4 days was

151.60%, 133.19% and 102.83%, respectively. While, staling rate % of processed cake sample No. 1 at zero time, after 2 days and after 4 days was 136.87, 124.28% and 98.34%, respectively. Staling rate% of processed cake samples No. 2, 3 and 4 at zero time were 119.60%, 148% and 129.96%, respectively, while after 2 days were 102.96%, 110.45% and 106.52%, respectively. But, after 4 days were 90.32%, 99.47% and 90.55%, respectively.

The data in showed that staling rate % of control sample No. 3 was high (148.00%), followed by sample No.1 (136.87%), sample No. 4 (129.96%) and sample No.2 (119.60%) at zero time. While, after 2 days sample No.1 was high (124.28%), followed by sample No.3 (110.45.87%), sample No. 4 (106.52%) and sample No.2 (102.96%).

After 4 days sample No.3 was high (99.47%), followed by sample No.1 (98.45.34%), sample No. 4 (90.55%) and sample No.2 (90.32%).

**Table (7): Staling rate (%) of processed cake samples with different ratios of soaked sweet lupine and chickpea flour.**

Staling rate%	Control sample	Processed cake using sweet lupine and chickpea flour			
		No. (1)	No. (2)	No. (3)	No. (4)
Zero time	151.60	136.87	119.60	148.00	129.96
After (2) days	133.19	124.28	102.96	110.45	106.52
After (4) days	102.83	98.34	90.32	99.47	90.55

No.(1): 20% soaked sweet lupine flour

No. (2): 20% chickpea flour

No. (3): 10% soaked chickpea flour

No. (4): 10% soaked sweet lupine flour + 10% soaked chickpea flour

Staling rate % of sample No.1 was higher than staling rate % of sample No.2, because sample No.1 contained 20% soaked sweet lupine which have high amount of phenolic compounds especially, syringic (47233.88 mg/100 g), catechol (3947.36 mg/100 g), benzoic (2098.69 mg/100g), salycilic (2005.46 mg/100g) and epicatechin (1753.33 mg/100g). While samples No.2 contained 20% soaked chickpea flour which have low amount of phenolic compounds especially, catechol (431.05 mg/100 g), benzoic (271.53 mg/100g), salycili (162.94 mg/100g) and epicatechin (862.56mg/100g).(Table 3)

Generally, this study revealed that the replacement of wheat flour with soaked sweet lupine and chickpea flour at different levels during processing cakes decreased the freshness period of processed cakes.

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تأثير إضافة دقيق منقوع حبوب الترمس الحلو وحمص الشام علي الصفات الكيماوية والطبيعية للكيك  
عبد الحميد إبراهيم عبد الجواد<sup>(1)</sup>، رانيا إبراهيم الجمال<sup>(1)</sup>، السيد عوض عبد الرسول<sup>(1)</sup> وبركات أحمد بركات<sup>(2)</sup>  
١- قسم الصناعات الغذائية، كلية الزراعة، جامعة المنصورة.  
٢- معهد بحوث تكنولوجيا الأغذية، مركز البحوث الزراعية، جيزة، مصر

تم تصنيع عينات من الكيك باستبدال دقيق القمح بدقيق الحبوب المنقوعة من الترمس الحلو وحمص الشام بنسب (١٠، ١٥، ٢٠%) ومخلوط منهما بنسبة (١:١). أوضحت نتائج التحكيم الحسي لعينات الكيك المحتوي علي ٢٠% من دقيق منقوع الترمس الحلو، ٢٠% من دقيق منقوع حمص الشام، ١٠% دقيق منقوع حمص الشام، و (١٠% دقيق منقوع الترمس الحلو + ١٠% دقيق منقوع حمص الشام). ارتفاع قيم اللون والطعم والرائحة والقوام والمظهر والقبول العام. وأوضحت الدراسة أن عينات الكيك المصنوع باستبدال دقيق القمح بدقيق منقوع الترمس الحلو بنسبة ٢٠% أو دقيق منقوع حمص الشام بنسبة ٢٠% أو دقيق منقوع حمص الشام بنسبة ١٠% أو خليط من دقيق منقوع الترمس الحلو بنسبة ١٠% و دقيق منقوع حمص الشام بنسبة ١٠% تحتوي علي ٢٢,٣٨، ١٨,١٥، ١٦,٣٨، ١٦,٦٤% من البروتين علي التوالي و ٢٧,٩١، ٢٨,٥٥، ٢٧,١٩، ٢٧,١٥% من الدهون علي التوالي و ٤٨,٩٧، ٥١,٣٧، ٣٥,٨٥، ٥٠,٣٧% من الكربوهيدرات الكلية علي التوالي و ١,٩٣، ١,٨٦، ١,٤٨% من الرماد علي التوالي، وأثبتت هذه الدراسة أيضا ارتفاع نسبة البروتين والمعادن والدهون في الكيك المصنوع باستبدال دقيق القمح بدقيق منقوع الترمس الحلو ودقيق منقوع حمص الشام مقارنة بالكيك الكنترول. كما أن دقيق منقوع الترمس الحلو ودقيق منقوع حمص الشام تعتبر مصدراً جيداً لمضادات الأكسدة خاصة المركبات الفينولية. وعلي الجانب الآخر أثبتت التحليلات الفيزيائية أن استخدام دقيق منقوع الترمس الحلو ودقيق منقوع حمص الشام في صناعة الكيك يؤدي إلى خفض بعض الصفات الطبيعية خاصة اللزوجة والمرونة والثبات والتماسك وكذلك أثبتت تجربة البيات أن استبدال دقيق القمح بدقيق الترمس الحلو المنقوع ودقيق حمص الشام المنقوع عند صناعة الكيك يقلل من مدة طزاجة المنتج النهائي.

**الكلمات الدالة:** دقيق منقوع الترمس الحلو، دقيق منقوع حمص الشام، الكيك، القوام، مضادات الأكسدة والمركبات الفينولية.